



NIPPON



President and CEO

Masanori Uchida

Management Philosophy

Customers first

Creativity and Ingenuity

Perfection of technology and responding to changes

Healthy management and contribution to society

Healthy mind and body

Company Policy “The Three Happiness”

1. Have you satisfied the customers and made them happy?
2. Are you and people around you happy?
3. Are people manufacturing the products happy?

Environmental Policy

1. We will strive in maintaining and improving the environment through our business activities by advancing resource conservation and recycling and through activities such as minimizing waste and environmental impact.
1. We will strive in protecting the environment and preventing pollution by strictly complying with laws and regulations, customer requests, and other requirements.
1. We will set up and follow through with environmental objectives and environmental goals that reflect conditions of our business activities, and periodically review its content.
1. We will continue to improve our environmental management system by conducting periodic audits and through management reviews to increase environmental performance.

We believe that fulfilling dreams and contributing to society is about creating new and innovative value and making customers happy through customer satisfaction to fulfill “a comfortable life, peace of mind, satisfaction of the heart and dreams,” and we are committed and involved in fulfilling this important task.



Cosmetic Sector (ME Department)

We provide integrated contract manufacturing from bulk manufacturing up to molding containers, filling, packaging and shipping from our factory complying with GMP standards. Our Injection Blow Molding sector that is in charge of molding containers has been certified with ISO 13485 which is an international standard for medical devices and strives to be a development partner that is trusted by our customers.

Cosmetics
Introduction of Our Main Equipment

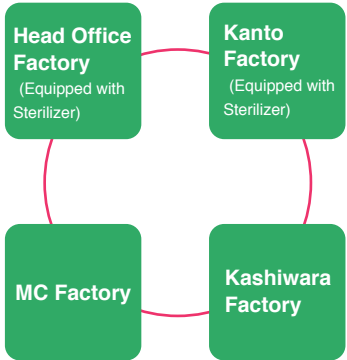


Introduction of Our Main Products



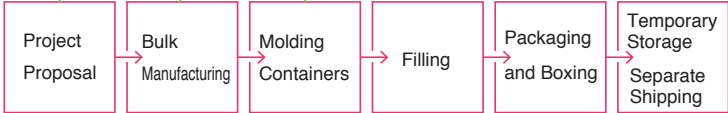
Information on Our Production System at Four Factories

Our production processes include bulk manufacturing up to filling and packaging at our four factories that has received permits for manufacturing cosmetic products and quasi drugs by taking advantage of our distinctive features and through selection of suitable factories through internal discussions, while delivering affordable products with good quality to our customers to meet their needs.



Information on Our Integrated Manufacturing System for Cosmetics

Research and Development



Sterilization Work



We can drop shipments to branches and distributors designated by our customers.

Medical Equipment Sector (ME Department)

The ME Department created a framework to respond to GMP standards for medical products with growing demand, and obtained licenses for the medical equipment manufacturing business and Class 1 Medical Equipment Manufacturing and Distribution Business, while expanding its business in many areas such as household medical equipment and surgical kits used in hospitals during surgeries.

Introduction of Our Main Products



Surgical Kit



Magnetic Necklace
(Magnet Therapy Certification
No. 224AGBZX00119000)

EOG Sterilization (ME Department)

Scope of EOG Sterilization

Medical equipment/medical components and parts/
bulk drugs and containers/food containers/
bulk cosmetics and containers/and more

Characteristics of EOG Sterilization

1. Sterilization at Low Temperature and Low Humidity
This is optimal for sterilization of plastics and rubbers that are frequently damaged due to heat and moisture.
1. Extensive Sterilization
This is effective for all microorganisms (general bacteria and fungi and more)
1. Sterilization with Packaging Is Possible
Products can be sterilized without removing the packaging because the high penetration rate allows penetration through materials such as plastic films, paper, and fibers to reach small areas.
1. No Corrosive Properties with Metals



EOG Sterilized Product



EOG Exhaust Combustion System



EOG Sterilizer

Adhesive Products (ME Department/PFP Department)

We continue to offer improved products through planning, development and test production of adhesive products and tests such as patch tests and adhesion tests.

Introduction of Our Main Products



Sticker Label

Flexible Packaging Sector (PFP Department)

We offer converting services for every process such as printing, lamination, slitting and bag making processes, while providing the original paper and fabric.



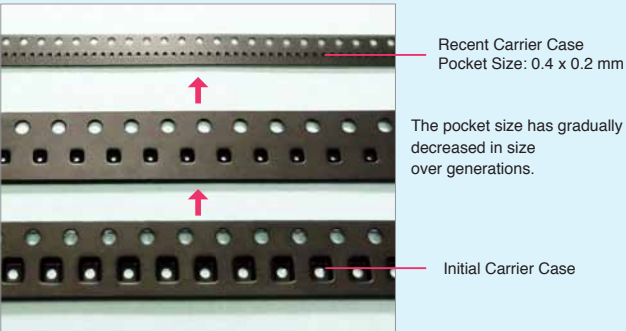
Patented Product
Standing Pouch with Spout
Fresh Keeping Pouch with Check Valve

Electronic Component (TP Department)

With our packaging materials for electrical components, we have introduced FA systems and our original quality management system, and we are constantly setting new goals for surface mount technology components centered on carrier tapes, cover tapes, plastic reels and bulk cases. We also have a reuse system in place. We will continue to take new challenges in developing our own new and original products and technology for the electrical component field that will continue to increase in density and become more miniaturized in the days to come.

Carrier Tape for Miniature Components

We are striving to develop products that meet the need of our electrical component customers and the industry based on our molding technology developed over the years by responding to the needs associated with miniaturization of electrical components.



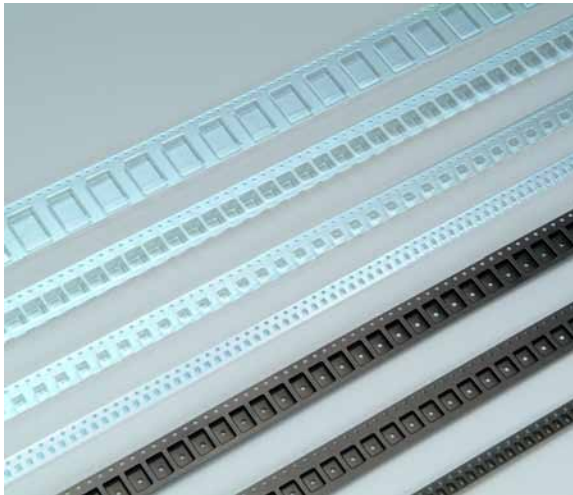
Introduction of Our Main Equipment



Introduction of Products for Electrical Components



Electronic components



Our production and supply network for electrical components is made up of four locations: Head Office Factory, Kyushu Factory, Singapore Factory, and Shanghai Factory.



Singapore Factory



Shanghai Factory

Sheet Molding (ST Molding Department)

We can offer a variety of products such as food containers, component trays and everyday items with our sheet molding know-how that we've developed over the years since the foundation of our business. We will offer advanced designs, with our management system that allows our customers to entrust their orders with us without any worries or concerns at our clean factory.



Factory View



Factory View

We are striving to become one with our customers with our made to order mind set motto

Introduction of Our Main Products



We develop products other than food containers using sheet molding technology.

- Blister Molding
- Thick Sheet Molding (Single Shot Molding)
- Foam Sheet Molding (Single Shot Molding)



Shampoo Hat/Baby Apron (Product Through Co-Development)



Blister Molding

✦ Injection Blow Molding (IB Department)

The IB Department has received ISO 13485 and ISO 9001 certifications, while developing a production system based on these management standards, and we strive at “craftsmanship” in providing service to our customers without any worries or concerns through standards such as molding in our Class 10,000 Clean Room.



Factory View



Factory View

Introduction of Our Main Products (Blow Molding)



In-Mold Labels Available

Blow
Molding



Multiple Containers



IV Containers

Introduction of Our Main Products (Injection Molded Products)



Nonwoven Fabric
Insert Mold Products



Research and Development Laboratory

We are involved in research and development for high added value products by focusing on research through industry and academia collaborations, while thinking about the future for the ideal product and packaging that will be in demand in the following generations.



Testing Laboratory View

Research and development

Examples of Research and Development Through Industry And Academia Collaboration



Osaka University (Partner School)



Kyushu University (Partner School)



The University of Electro-Communications (Partner School)

We are actively involved in research and development through industry and academia collaborations to educate researchers who will be generational leaders. The frozen glove was successfully developed through collaboration with Osaka University, which minimizes side effects from anticancer drugs.



Frozen Glove

R&D for Materials



We are involved in research and development to respond to our customers' needs by researching materials such as all plastic materials, conductive materials and recycled materials.

Design and Planning



There is no question that "beauty" and "usability" must be sought based on product design meeting the needs of the generations, but we go the extra mile by offering product design while considering costs and productivity.

Quality Management System

We have created a management system that complies with ISO 9001 for the molding sector, ISO 13485 for the medical equipment sector, and GMP standards for the ME (Medical Cosmetics) Department. When quality defects are detected, this information is electronically notified to our main production office, and we are involved in consistently sustaining quality through systematic schemes in finding the cause of the problem.



Refer to page 1 for our environmental policy

Environmental Management System

We have developed and implemented an environmental management system based on ISO 14001. We are taking steps through the 3Rs (Reduce, Reuse, Recycle), reduction of energy consumption, and preventing industrial waste from being discharged into the environment at our factories. In addition, our management is based on the "Green Procurement Standards" such as prohibiting the use of materials that are harmful to the environment.



Quality Management View



Plastic Chunk Milling Equipment



Pelletizer

Introduction of Each Factory

(Head Office Factory/MC Factory/Kashiwara Factory/Nangou Factory/Paper Factory/Reuse Center/Distribution Center)



Head Factory

The Head Factory is the heart of Nippo. This company building has eight floors, including offices, research facilities and a cafeteria on the eighth floor, while floors one through eight is used as a factory each department.

List of Approved Business Licenses

- Pharmaceutical Product Manufacturing Business
- Quasi Drug Manufacturing Business
- Cosmetics Manufacturing Business
- Medical Equipment Manufacturing Business
- Cosmetics Manufacturing and Distribution Business
- Medical Equipment Manufacturing and Distribution Business

Received ISO Certifications

- ISO 13485
- ISO 14001
- ISO 9001

(Kanto Factory/Kyushu Factory/Tokyo Branch)



Kanto Factory

The Kanto Factory is our new factory. This is a factory with dreams that considers the future and the environment, and a factory trusted and rated high by customers as a factory that can be entrusted with orders.



MC Factory

This is a Cosmetics Production Factory adjacent to the Head Office. This is the largest fluid pouch filling facility in Japan.



Kashiwara Factory

This factory is a cosmetics production factory that provides small lots and a variety of products, as well as integrated production services from bulk production to packaging.



Nango Factory

This is a sheet molding factory using single shot and semi-automatic technology. Thick molding and molding technologies such as foam sheet molding are also used.



Paper Factory

This factory mainly produces paper containers using molding technologies, including the four-way and press molding technology, while providing printing services for adhesive products and blanking processes.



Reuse Center

This factory reuses products in good condition by collecting and sorting base materials of electrical components, while recycling items as raw materials when they are not reusable.



Distribution Center

This distribution hub has a capacity of storing roughly 45,000 cases with an area of roughly 4,700 m2 with the first and second floor.



Kyushu Factory

This factory mainly manufactures products for electrical components, while conducting its sales and marketing operations in the Kyushu Region since its inception and expanding outwards to the Chugoku-Shikoku Regions domestically, as well as supporting the factories in Shanghai and Singapore. In addition, products such as food containers are also being manufactured.



Tokyo Branch (7F)

This office is a one or two minute walk from the Akibahara Station, which is convenient for transportation, and has a sales and marketing system in place taking advantage of this convenience.

Introduction of Factories Overseas
(Placement of the Stepping Stone in Becoming a Global Enterprise)



Singapore Factory (4F)
(Advancement in 1994)

This Singapore Factory was set up in 1994 as part of our globalization objective, and it has been a location for expanding our sales and marketing operations as well as a production site in the ASEAN region. This location quickly obtains valuable information such as new markets and new products in the ASEAN region, which is experiencing remarkable economic growth, and then sends out this information to our head office that is sent out to every department. In addition, this location functions as an overseas export and import location for raw materials, materials and products.



Singapore Factory View



Kanto Factory East Entrance View



Shanghai Factory
(Advancement in 2002)

The Shanghai Factory manufactures and distributes products requested by customers who are representing Japanese owned companies that expanded their businesses overseas. Changes with products related to electrical components are especially frequent, so a speedy and adequate response is vital. Our business transactions have expanded to American and European companies, and our motto is "perfection of technology and responding to changes" so that we do not fall behind in this race for globalization.



Shanghai Factory View

We are contributing to the social welfare services.

Nippo Co., Ltd. is contributing to the social welfare services by supporting social welfare corporations including the Social Welfare Organization Asakura' s "Seiryu Gakuen" located in Asakura-shi, Fukuoka, and Social Welfare Organization Kogane' s Social Work Center "Koganeen." Those who are admitted to the facilities select, check and sort used plastic reels manufactured at the Kyushu Factory, and also conducts work such as removing labels. In addition, both facilities produce crops and collaborate in selling the produced goods.



"Seiryu Gakuen"



"Koganeen"



Our chairman is appointed as the president
(Far right in the first row)



Company Overview

 **NIPPO CO.,LTD.**

Company Information

Company Name	NIPPO CO.,LTD.
Head Office	2-3-7, Hino, Daito-shi, Osaka, 574-0062 TEL (072) 870-8866 (Main) FAX (072) 872-3331
Chairman	Takehiko Uchida
President and CEO	Masanori Uchida
Number of Employees	850 employees (including part time workers)
Banking Relationship	Mizuho Bank Osaka Branch The Bank of Tokyo-Mitsubishi UFJ Hanaten Branch Resona Bank Suminodou Branch Sumitomo Mitsui Banking Corporation Joto Branch The Bank of Fukuoka Osaka Branch Kinki Osaka Bank Joto Branch
Capital	330 million yen
Annual Turnover	22.3 billion yen (FY ending March 2008)
Accounting Period	Once a year on March 20

Business Licenses

Manufacturing Business			
Head Office Factory	Cosmetics	General	27CZ008044
	Quasi Drugs	General	27DZ006014
	Medical Equipment	General	27BZ005032
Second Factory	Medical Equipment	Sterilization	27BZ005056
	Cosmetics	Packaging/Labeling/Storage	27CZ200279
	Quasi Drugs	Packaging/Labeling/Storage	27DZ200161
MC Factory	Cosmetics	General	27CZ200024
	Quasi Drugs	General	27DZ200029
Kanto Factory	Pharmaceutical Products	Packaging/Labeling/Storage	11AZ200081
	Cosmetics	General	11CZ200181
	Quasi Drugs	General	11DZ200100
	Medical Equipment	General	11BZ200164
Kashiwara Factory	Cosmetics	General	27CZ200373
	Quasi Drugs	General	27DZ200148
Tsujimoto Warehouse	Cosmetics	Packaging/Labeling/Storage	27CZ200374
	Quasi Drugs	Packaging/Labeling/Storage	27DZ200149

Affiliated Companies

NP Trading Co., Ltd. (Osaka)
Senriki Co., Ltd. (Fukuoka)
NIP ASAI PTE. LDT. (Singapore)
Shanghai Nippo Plastics Precision Molding Co., Ltd. (China)
NIPPO Creation USA Inc. (America)

Offices and Factories

Head Office	2-3-7, Hino, Daito-shi, Osaka TEL.072-870-8866 FAX.072-872-3331
Tokyo Branch	Dai-7 Azuma Building 7F, 1-9, Kanda-Sakuma-cho, Chiyoda-ku, Tokyo TEL.03-6206-0031 FAX.03-3254-1122
Kyushu Branch	1134-1, Hatomune, Odahigashi, Asakura-shi, Fukuoka TEL.0946-26-0191 FAX.0946-21-1935
Head Office Factory	2-3-7, Hino, Daito-shi, Osaka TEL.072-870-8866 FAX.072-872-3331
Kanto Factory	50, Araishinden, Kazo-shi, Saitama TEL.0480-72-1113 FAX.0480-72-3222
Kyushu Factory	1134-1, Hatomune, Odahigashi, Asakura-shi, Fukuoka TEL.0946-26-0191 FAX.0946-21-1935
MC Factory	8-1, Nango-cho, Daito-shi, Osaka TEL.072-875-7672 FAX.072-875-7074
Kashiwara Factory	1000-77, Enmei-cho, Kashiwara-shi, Osaka TEL.072-978-8788 FAX.072-978-1567
Nango Factory	89-2, Nango-cho, Daito-shi, Osaka TEL.072-875-7846 FAX.072-875-7861
Paper Factory	4-4-3, Hino, Daito-shi, Osaka TEL.072-875-7627 FAX.072-875-7647
Reuse Center	4-246-1, Hino, Daito-shi, Osaka TEL.072-875-7600 FAX.072-875-7602
Head Office Distribution Center	4-22, Shindenkitamachi, Daito-shi, Osaka TEL.072-869-5077 FAX.072-806-0801
Singapore Factory and Office	Blk209 Woodlands Avenue 9. Spectrum 2 #04-57/58 Singapore 738959
Shanghai Factory and Office	Shanghai Wai Gaoqiao Free Trade Zone Hedan Road 128 CHINA

Manufacturing and Distribution Business

Class 1 Medical Equipment Manufacturing and Distribution Business	27B1X00018
Cosmetics Manufacturing and Distribution Business	13C0X10989

Received ISO Certifications

ISO 9001	Taping Department (Head Office Factory, Kyushu Factory)
ISO 9001	IB Department (Head Office Factory, Kyushu Factory, Kanto Factory)
ISO 9001	Shanghai Nippo Plastics Precision Molding Co., Ltd.
ISO 9001	NIP ASAI PTE., LTD.
ISO14001	Head Office Factory, Kyushu Factory
ISO14001	Shanghai Nippo Plastics Precision Molding Co., Ltd.
ISO14001	NIP ASAI PTE., LTD.
ISO 13485	IB Department (Head Office Factory)

Company History

August	1963	Current Chairman Takehiko Uchida starts a business as an individual with a vision of selling petrochemical products
March	1966	Incorporates Nippo Co., Ltd. with a capital of 5 million yen
July	1967	Establishes Nihon Package Co., Ltd. as a vacuum molding factory
March	1969	Participates in developing shampoo hats as a nursery item
May	1971	Develops plastic speaker AF cones
April	1972	Establishes Fukuoka Office
March	1973	Attempts to make improvements in the thick and technical molding field by introducing the single shot molding equipment.
July	1973	Increases capital to 10 million yen
October	1973	Establishes the new Daito Factory for thick and automatic molding (vacuum, compressed air)
April	1974	Develops molding technology for tile support plates for prefabricated tiling method
July	1974	Increases capital to 20 million yen
April	1975	Participates in developing portable bidets
November	1976	Participates in developing “Kero-Kero” which is an apron for babies
July	1977	Granted a license for distributing pharmaceutical products and over the counter drugs
April	1978	Participates in developing Elekiban
May	1978	Establishes Seibu Sangyo Co., Ltd as an affiliate company
August	1978	Establishes Happy Shoji Co., Ltd. as an insurance agent business
March	1980	Foundation of Nippo Kasei Co., Ltd. after separating Daito Factory
August	1980	Establishes a new label printing factory
March	1981	Increases capital to 30 million yen
June	1983	Establishes the new Hino Factory as a factory for cylinder molding
April	1984	Establishes a new carrier tape molding factory
September	1985	Establishes the Tokyo Office
December	1985	Establishes a new blow molding factory
March	1987	Establishes a new injection molding factory
April	1989	Introduces the high speed deep drawing press to Nihon Package Co., Ltd.
July	1989	Sets up a clean room in the injection molding factory

April	1990	Establishes Tenri Factory
December	1990	Completion of the new Head Office Factory in Daito-shi
April	1992	Introduces the EOG Sterilizer to the Head Office Factory
October	1992	Absorption-type merger with Nippo Kasei Co., Ltd.
December	1992	Increases capital to 50 million yen
October	1993	Absorption-type merger with Nihon Package Co., Ltd.
November	1993	Increases capital to 55 million yen
June	1994	Establishes NIP ASIA PTE., LTD in Singapore
November	1994	Completion of the new Tokyo Office
January	1996	Introduces pressed paper boxes
January	1996	Introduces sheeting equipment
February	1996	Receives ISO 9001 certification (Taping Department)
December	1997	Introduces the state of the art A-PET sheeting equipment
May	1998	Granted license to manufacture medical tools
July	1998	Completion of the new Kyushu Factory
July	1998	Granted license to manufacture cosmetic products
November	1998	Increases capital to 95 million yen
February	1999	Increases capital to 260 million yen
February	1999	Granted license to manufacture quasi drugs
March	1999	Introduction of filling equipment for liquid pouches

February	2000	Receives ISO 14001 certification (Kyushu Factory)
March	2000	Granted license as a business classification for EOG sterilization for medical tools
June	2000	Participates in developing RAKUWA necklaces
March	2001	Introduces equipment for paper boxes
June	2001	Receives ISO 9001 certification (I/B Department)
January	2002	Establishes Shanghai Nippo Plastics Precision Molding Co., Ltd.
January	2002	Participates in developing elastic therapeutic tape
May	2003	Receives ISO 9001 certification (NIP ASAI PTE., LTD)
July	2004	Introduces 3 state of the art 5 layer sheeting equipment
August	2004	Receives ISO 9001 certification (Shanghai Nippo Plastics Precision Molding Co., Ltd.)
April	2005	Receives ISO 14001 (NIP ASIA PTE., LTD)
October	2005	Receives ISO 14001 certification (Head Office)
October	2005	Establishes MC Factory
November	2005	Introduces the Special TBT Equipment
February	2006	Establishes Nippo Senriki Honpo Co., Ltd.
May	2006	Introduces the integrated production equipment for face masks at the MC Factory
August	2006	Receives ISO 14001 certification (Shanghai Nippo Plastics Precision Molding Co., Ltd.)
September	2006	Establishes NP Trading Co., Ltd.
October	2006	Publishes “40 years of Challenges for Progress and Innovative Changes ” covering the company’ s history
March	2007	Relocates NIP ASIA PTE., LTD
June	2007	Establishes the Head Office Distribution Center
December	2007	Completion of our company flag
January	2008	Completion of our company song, “We Nippo”
May	2009	Completion of the air tight sandwich packaging equipment

April	2010	Introduces bottle filling line at the MC Factory
April	2010	Establishes NIPPO Creation USA, Inc. in America
May	2011	Completion of the new Kanto Factory
November	2011	Increases capital to 330 million yen
December	2011	Relocates Tokyo Office
June	2012	Establishes Kashiwara Factory
June	2012	Patent registration of the fresh keeping pouch with check valve
December	2012	Receives 13485 certification (IB Department)

URL <http://www.nippoltd.co.jp>