Management Philosophy

Customers first
Creativity and Ingenuity
Perfection of technology and responding to changes
Healthy management and contribution to society
Healthy mind and body

Company Policy “The Three Happiness”

1. Have you satisfied the customers and made them happy?
2. Are you and people around you happy?
3. Are people manufacturing the products happy?

Environmental Policy

1. We will strive in maintaining and improving the environment through our business activities by advancing resource conservation and recycling and through activities such as minimizing waste and environmental impact.
2. We will strive in protecting the environment and preventing pollution by strictly complying with laws and regulations, customer requests, and other requirements.
3. We will set up and follow through with environmental objectives and environmental goals that reflect conditions of our business activities, and periodically review its content.
4. We will continue to improve our environmental management system by conducting periodic audits and through management reviews to increase environmental performance.

We believe that fulfilling dreams and contributing to society is about creating new and innovative value and making customers happy through customer satisfaction to fulfill “a comfortable life, peace of mind, satisfaction of the heart and dreams,” and we are committed and involved in in fulfilling this important task.
Cosmetic Sector (ME Department)

We provide integrated contract manufacturing from bulk manufacturing up to molding containers, filling, packaging and shipping from our factory complying with GMP standards. Our Injection Blow Molding sector that is in charge of molding containers has been certified with ISO 13485 which is an international standard for medical devices and strives to be a development partner that is trusted by our customers.

Introduction of Our Main Products

Information on Our Production System at Four Factories

Our production processes include bulk manufacturing up to filling and packaging at our four factories that has received permits for manufacturing cosmetic products and quasi drugs by taking advantage of our distinctive features and through selection of suitable factories through internal discussions, while delivering affordable products with good quality to our customers to meet their needs.

Information on Our Integrated Manufacturing System for Cosmetics

Research and Development

Sterilization Work

We can drop shipments to branches and distributors designated by our customers.
Medical Equipment Sector (ME Department)

The ME Department created a framework to respond to GMP standards for medical products with growing demand, and obtained licenses for the medical equipment manufacturing business and Class 1 Medical Equipment Manufacturing and Distribution Business, while expanding its business in many areas such as household medical equipment and surgical kits used in hospitals during surgeries.

Introduction of Our Main Products

EOG Sterilization (ME Department)

**Scope of EOG Sterilization**
Medical equipment/medical components and parts/
bulk drugs and containers/food containers/
bulk cosmetics and containers/and more

**Characteristics of EOG Sterilization**
1. Sterilization at Low Temperature and Low Humidity
   This is optimal for sterilization of plastics and rubbers that are frequently damaged due to heat and moisture.
1. Extensive Sterilization
   This is effective for all microorganisms (general bacteria and fungi and more)
1. Sterilization with Packaging Is Possible
   Products can be sterilized without removing the packaging because the high penetration rate allows penetration through materials such as plastic films, paper, and fibers to reach small areas.
1. No Corrosive Properties with Metals

Adhesive Products (ME Department/PFP Department)

We continue to offer improved products through planning, development and test production of adhesive products and tests such as patch tests and adhesion tests.

Introduction of Our Main Products

Flexible Packaging Sector (PFP Department)

We offer converting services for every process such as printing, lamination, slitting and bag making processes, while providing the original paper and fabric.

**Patented Product**
Standing Pouch with Spout
Fresh Keeping Pouch with Check Valve
Electronic Component (TP Department)

With our packaging materials for electrical components, we have introduced FA systems and our original quality management system, and we are constantly setting new goals for surface mount technology components centered on carrier tapes, cover tapes, plastic reels and bulk cases. We also have a reuse system in place. We will continue to take new challenges in developing our own new and original products and technology for the electrical component field that will continue to increase in density and become more miniaturized in the days to come.

Carrier Tape for Miniature Components

We are striving to develop products that meet the need of our electrical component customers and the industry based on our molding technology developed over the years by responding to the needs associated with miniaturization of electrical components.

Our production and supply network for electrical components is made up of four locations: Head Office Factory, Kyushu Factory, Singapore Factory, and Shanghai Factory.
Sheet Molding (ST Molding Department)

We can offer a variety of products such as food containers, component trays and everyday items with our sheet molding know-how that we’ve developed over the years since the foundation of our business. We will offer advanced designs, with our management system that allows our customers to entrust their orders with us without any worries or concerns at our clean factory.

We are striving to become one with our customers with our made to order mind set motto.

Introduction of Our Main Products

Blister Molding
Thick Sheet Molding (Single Shot Molding)
Foam Sheet Molding (Single Shot Molding)

Shampoo Hat/Baby Apron (Product Through Co-Development)

Sheet Molding
We develop products other than food containers using sheet molding technology.
Injection Blow Molding (IB Department)

The IB Department has received ISO 13485 and ISO 9001 certifications, while developing a production system based on these management standards, and we strive at “craftsmanship” in providing service to our customers without any worries or concerns through standards such as molding in our Class 10,000 Clean Room.

Introduction of Our Main Products (Injection Molded Products)

Nonwoven Fabric
Insert Mold Products

Introduction of Our Main Products (Blow Molding)

In-Mold Labels Available
IV Containers
Multiple Containers
Research and Development Laboratory

We are involved in research and development for high added value products by focusing on research through industry and academia collaborations, while thinking about the future for the ideal product and packaging that will be in demand in the following generations.

Examples of Research and Development Through Industry And Academia Collaboration

Osaka University (Partner School)

Kyushu University (Partner School)

The University of Electro-Communications (Partner School)

Examples of Research and Development

R&D for Materials

Design and Planning

We are involved in research and development to respond to our customers’ needs by researching materials such as all-plastic materials, conductive materials, and recycled materials.

There is no question that ‘beauty’ and ‘usability’ must be sought based on product design meeting the needs of the generations, but we go the extra mile by offering product design while considering costs and productivity.

Quality Management System

We have created a management system that complies with ISO 9001 for the molding sector, ISO 13485 for the medical equipment sector, and GMP standards for the ME (Medical Cosmetics) Department. When quality defects are detected, this information is electronically notified to our main production office, and we are involved in consistently sustaining quality through systematic schemes in finding the cause of the problem.

Environmental Management System

We have developed and implemented an environmental management system based on ISO 14001. We are taking steps through the 3Rs (Reduce, Reuse, Recycle), reduction of energy consumption, and preventing industrial waste from being discharged into the environment at our factories. In addition, our management is based on the “Green Procurement Standards” such as prohibiting the use of materials that are harmful to the environment.

We are actively involved in research and development through industry and academia collaborations with Osaka University, which minimizes side effects from anticancer drugs.

We are involved in research and development through industry and academia collaborations, while thinking about the future for the ideal product and packaging that will be in demand in the following generations.

Testing Laboratory View

Quality Management View

Plastic Chunk Milling Equipment
Introduction of Each Factory
(Head Office Factory/MC Factory/Kashiwara Factory/Nangou Factory/Paper Factory/Reuse Center/Distribution Center)

Head Factory
The Head Factory is the heart of Nippo. This company building has eight floors, including offices, research facilities and a cafeteria on the eighth floor, while floors one through eight is used as a factory each department.

MC Factory
This is a Cosmetics Production Factory adjacent to the Head Office. This is the largest fluid pouch filling facility in Japan.

Kashiwara Factory
This factory is a Cosmetics Production Factory that provides small lots and a variety of products, as well as integrated production services from bulk production to packaging.

Nango Factory
This factory is a sheet molding factory using single shot and semi-automatic technology. Thick molding and molding technologies such as foam sheet molding are also used.

Paper Factory
This factory mainly produces paper containers using molding technologies, including the four-way and press-molding technology, while providing printing services for adhesive products and blanking processes.

Distribution Center
This distribution hub has a capacity of storing roughly 45,000 cases with an area of roughly 4,700 m² with the first and second floor.

Reuse Center
The factory reuses products in good condition by collecting and sorting base materials of electrical components, while recycling items as raw materials when they are not reusable.

Kanto Factory
The Kanto Factory is our new factory. This is a factory with dreams that considers the future and the environment, and a factory trusted and rated high by customers as a factory that can be entrusted with orders.

Kyushu Factory
This factory mainly manufactures products for electrical components, while conducting its sales and marketing operations in the Kyushu Region since its inception and expanding outwards to the Chugoku-Shikoku Regions domestically, as well as supporting the factories in Shanghai and Singapore. In addition, products such as food containers are also being manufactured.

Tokyo Branch (7F)
This office is a one or two minute walk from the Akihabara Station, which is convenient for transportation, and has a sales and marketing system in place taking advantage of this convenience.
Introduction of Factories Overseas
(Placement of the Stepping Stone in Becoming a Global Enterprise)

This Singapore Factory was set up in 1994 as part of our globalization objective, and it has been a location for expanding our sales and marketing operations as well as a production site in the ASEAN region. This location quickly obtains valuable information such as new markets and new products in the ASEAN region, which is experiencing remarkable economic growth, and then sends out this information to our head office that is sent out to every department. In addition, this location functions as an overseas export and import location for raw materials, materials and products.

The Shanghai Factory manufactures and distributes products requested by customers who are representing Japanese owned companies that expanded their businesses overseas. Changes with products related to electrical components are especially frequent, so a speedy and adequate response is vital. Our business transactions has expanded to American and European companies, and our motto is “perfection of technology and responding to changes” so that we do not fall behind in this race for globalization.
Nippo Co., Ltd. is contributing to the social welfare services by supporting social welfare corporations including the Social Welfare Organization Asakura’s “Seiryu Gakuen” located in Asakura-shi, Fukuoka, and Social Welfare Organization Kogane’s Social Work Center “Koganeen.” Those who are admitted to the facilities select, check and sort used plastic reels manufactured at the Kyushu Factory, and also conducts work such as removing labels. In addition, both facilities produce crops and collaborate in selling the produced goods.

*Seiryu Gakuen*

*Koganeen*

Our chairman is appointed as the president (far right in the first row)
Company Information

Company Name: NIPPO CO., LTD.

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Tele: 03-3504-0031 Fax: 03-3504-1122

Kyushu Branch: 1314-1, Hataomura, Oita-ku, Asakura-shi, Fukuoka
Tele: 092-262-0191 Fax: 092-246-2195

Kanto Office: 50, Arashiyama, Kita-ku, Osaka 548-0832
Tele: 0642-73-1113 Fax: 0642-73-3202

Kansai Region: 111-1, Morigami, Osaka-ku, Osaka 546-0191 Fax: 066-201-1195

MC Office: 8-1, Nango-cho, Daito-ku, Osaka 577-0041 Fax: 072-875-7074

Kashiwara Office: 1600-177, Timamachi, Kashiwara-ku, Osaka 596-8778 Fax: 072-875-1569

Nagoya Office: 89-2, Nago-cho, Daito-ku, Osaka 577-0786 Fax: 072-875-7861

Paper Industry Office: 4-4-3, Hino, Daito-ku, Osaka 577-0760 Fax: 072-875-7672 Fax: 072-875-7674

Research Office: 4-24-1, Hino, Daito-ku, Osaka 577-0760 Fax: 072-875-7600 Fax: 072-869-5077 Fax: 072-868-0801

Singapore Factory Office: 809 Woodlands Avenue 9, Singapore 738759

Shanghai Factory Office: Shanghai Waigaoqiao Free Trade Zone, 1398 Huayuan Road, China

Business Licenses

Manufacturing Business

Head Office: Health Office, Factory: Cosmetics General: 27C2D000644 Quasi Drugs: 27D2D000611 Medical Equipment: 27D2D000532


MC Office: Cosmetics General: 27C2D000624 Quasi Drugs: 27D2D001629

Kanto Factory: Pharmaceutical Products: 11A2D001811 Quasi Drugs: 11D2D001610 Medical Equipment: 11D2D001916

Kashiwara Factory: Cosmetics General: 27D2D001972 Quasi Drugs: 27D2D001973

Takanashi Warehouse: Cosmetics Quasi Drugs: 27D2D001974 27D2D001975

Affiliated Companies

NP Trading Co., Ltd. (Osaka)
Sembiki Co., Ltd. (Fukuoka)
NIPSAI PTE. LTD. (Singapore)
Shanghai Nippo Plastics Precision Molding Co., Ltd. (China)
NIPPO Creation USA Inc. (America)

Company History

August 1963 Current chairman Tatsuiro Iwahashi starts a business as an individual with the aim of selling polyvinyl products
March 1965 Incorporates Nippo Kasei Co., Ltd. with a capital of 5 million yen
June 1967 Establishes Nippon Plastic Company, Ltd., as a vacuum molding factory
March 1968 Participates in developing vacuum tanks as a research item
May 1971 Develops plastic speaker housing
April 1972 Establishes Fukuoka Office
March 1973 Advances to make improvements in the thick and technical molding field by introducing the single stage mold making equipment
July 1973 Increases capital to 15 million yen
October 1973 Establishes the new Osaka Factory for thick and automatic molding (vacuum compression mold)
July 1974 Develops molding technology to support the support plate for preformed blistering method
July 1975 Increases capital to 20 million yen
July 1976 Participates in developing serial molds
November 1976 Participates in developing "Manuline," which is an arm for babies
July 1977 Granted a license for producing pharmaceutical products and over the counter drugs
July 1978 Participates in developing "Ivolumin"
July 1979 Establishes Nippon Sango Co., Ltd. as an affiliate company
August 1979 Establishes Happy Shoji Co., Ltd. as an insurance agent business
March 1980 Foundation of Nippon Kasei Co., Ltd. after separating Dafi Factory
August 1981 Establishes a new injection molding factory
March 1981 Increases capital to 30 million yen
June 1983 Establishes the new Osaka Factory as a factory for cylinder molding
July 1984 Establishes a new ceiling tape molding factory
September 1985 Establishes the Tokyo Office
December 1985 Establishes a new blow molding factory
March 1986 Establishes a new injection molding factory
April 1987 Introduces the high-speed deep drawing press to Nihon Package Co., Ltd.
July 1987 Sets up a clean room in the injection molding factory
August 1989 Establishes Terrace Factory
September 1989 Completion of the new Head Office Factory in Daito-ku
August 1992 Introduces the EOS StereoLith Head Office Factory
October 1992 Absorbs the loss of Nippon Kasei Co., Ltd.
December 1992 Increases capital to 50 million yen
October 1993 Absorbs the loss of Nippon Package Co., Ltd.
November 1993 Increases capital to 50 million yen
June 1996 Establishes NIPSAI PTE. LTD. in Singapore
November 1996 Completion of the new Tokyo Office
January 1999 Introduces finished plastic products
January 2001 Introduces sheeting equipment
March 1989 Receives ISO 9001 certification (Taping Department)
December 1997 Introduces the state of the art APET sheeting equipment
May 1998 Granted license to manufacture medical tools
May 1998 Completion of the new Osaka Factory
July 1998 Granted license to manufacture cosmetic products
November 1999 Increases capital to 200 million yen
May 2000 Increases capital to 200 million yen
February 2001 Granted license to manufacture quas Drugs
March 2001 Introduction of filling equipment for food products

URL: http://www.nippoltd.co.jp